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# Superconducting Magnet R&D Overview

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# Outline

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- Magnet Program Goals and Priorities
- Base Program Support
  - Magnet Development
  - Facilities
  - Conductor R&D
- R&D Strategy



# US LARP Magnet Program

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- Improve long-term physics research opportunities of the LHC
  - Provide technology choices for luminosity upgrade
- Extend US expertise in high-field accelerator magnets
  - Represents the first opportunity to use  $\text{Nb}_3\text{Sn}$  in an accelerator
  - Ensure continued leadership in  $\text{Nb}_3\text{Sn}$  technology
  - Advances the enabling technology for the next generation of hadron colliders
- Extend collaborative environment between national lab programs
- Develop world-wide collaboration on high-performance magnets
  - CERN, ESGARD, KEK, EU, etc.
  - Archamps Workshop



# LHC Accelerator Upgrades

- Luminosity (IR upgrade)

- Options

- IR I

- Largest aperture quad with maximum gradient  $\sim 250$  T/m

- IR II

- Largest aperture 2/1 quad with maximum gradient  $\sim 250$  T/m

- Large bore separation dipole with a field  $> 15$  T

- 2/1 dipole with a field  $> 15$  T

- Energy Upgrade

- Addressed by base programs at the 3 labs

- Benefits from technology developed for luminosity upgrade

*Initial program target*



# LARP Magnet Program

- An ambitious program focusing on Nb<sub>3</sub>Sn
  - Large-aperture quadrupoles
    - Required in all IR upgrade scenarios under consideration
  - Large-aperture, high-field, beam-separation dipoles
    - Required in most IR upgrade scenarios under consideration
- Builds on base program Nb<sub>3</sub>Sn dipole R&D
- Initial program is to develop technologies, not specific designs
  - Technology Development includes model magnets
- Specific design choices will be made after several years of magnet R&D and related accelerator design studies



# Base Program Support

- Integrate the three US laboratories

- Leveraged by

- Existing technology base
- Intellectual resources
- Facilities

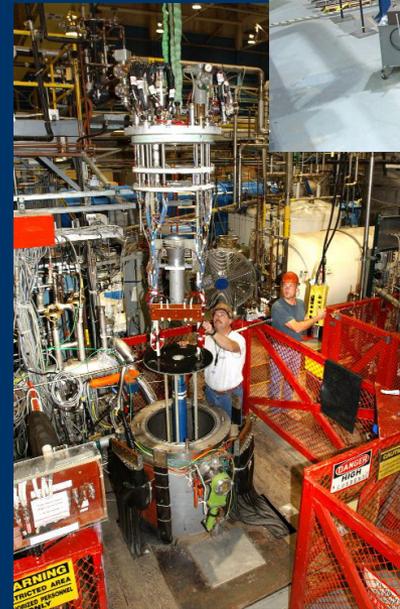
Existing Programs are essential to the success of LARP

- **BNL** – React and wind Nb<sub>3</sub>Sn and HTS studies
- **FNAL** – Wind and react Nb<sub>3</sub>Sn cos-theta dipoles
- **LBNL** – High field, Nb<sub>3</sub>Sn dipoles
- **DOE/HEP Conductor Development Program**



# BNL Magnet R&D Facilities

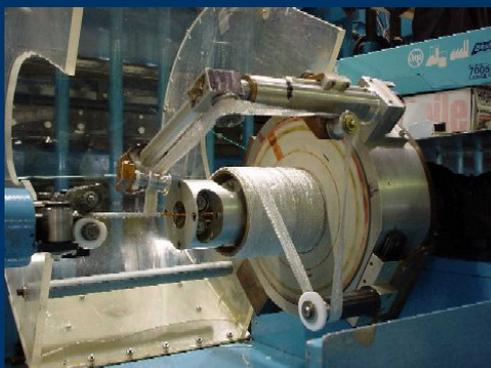
- 5 Vertical Test Dewars (cold mass testing)
- 3 Horizontal test stations (full magnet testing)
- 2.5KW refrigerator complex (runs 365/24/7)
- Coil winding factory with 3 separate stations
- 2 Direct winding stations
- Coil and beam tube insulating station
- 3 magnet production lines (SNS, LHC, RHIC spares)
- 3 warm magnetic field measuring stations





# FNAL Magnet R&D Facilities

- Cable insulating machine
- Winding tables: (2m,15m)
- Coil HT oven and retorts (1m)
- Epoxy impregnation facility (6m)
- Collaring/yoking presses (2m, 15m)
- Magnet test facilities (4m,15m)





# LBNL Magnet R&D Facilities

- **SC Magnet Test Facility**
  - Control system/DAQ
  - 15 kA PS, 12kA extraction
  - Superfluid capability
  - 1 meter models
- **Magnet Fabrication Shop**
  - Coil winding
  - Reaction furnace
  - Vacuum vessel
  - G-10 shop
  - Materials Test System
  - 100,000 lb. Press





# Strand and Cable R&D Facilities

- **BNL, FNAL, LBNL**
  - Strand and cable heat treat ovens
  - 28 and 60-strand cabling machines
  - SEM
  - Short sample strand test facilities
    - 15 – 17 Tesla solenoids
    - Sample prep
    - 2 kA power supply
  - **Cable test facility (7.5 T, 4.2K, 25 kA)**





# Base Program FTE Profiles

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- **BNL**

~ 4 FTE's (2 Scientists, 1 Engineer, 1 Tech)

- **FNAL**

~ 13 FTE's (3 Scientists, 5 Engineers, 5 Techs)

Plus designers,  
facilities support, etc.

- **LBNL**

~ 10 FTE's (3.5 Scientists, 2 Engineers, 4 Techs)



# R&D Strategy

- Main Issues

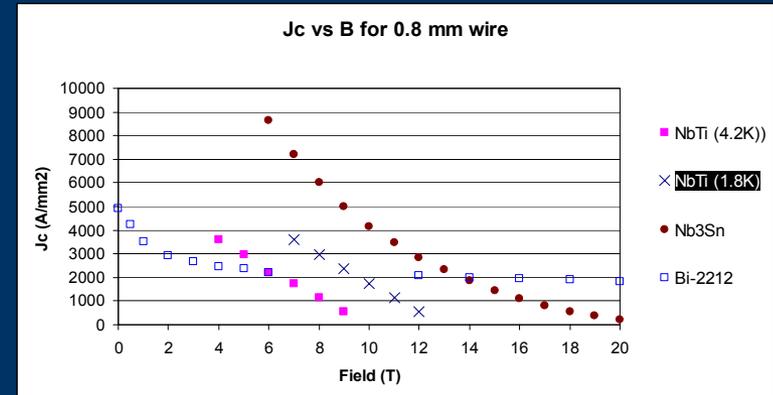
- High fields and gradients
- Large beam-induced heat loads

$Nb_3Sn$



- Extend and quantify limits on key performance parameters

- Issue-driven program designed to develop an enabling technology base for LHC upgrades



- 2003 – 05

- Technology, simple models

- 2006 – 09

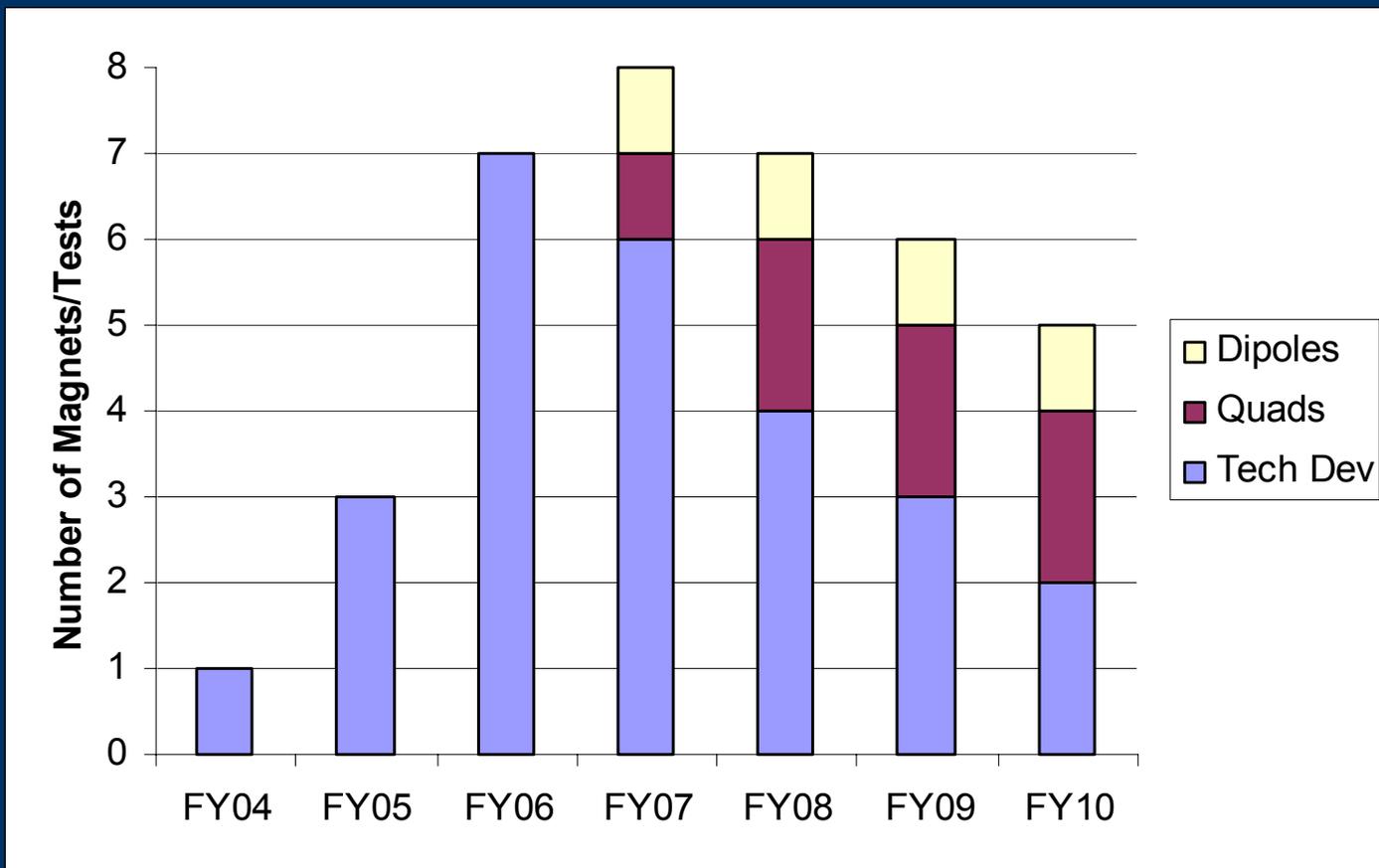
- More complex models (~ 3/yr)

- 2010 – 12

- Accelerator-ready prototype



# Program Profile





# Summary

- Delayed funding turn-on
- Need to establish basis for future planning



- Highly leveraged, cost effective start
  - Fundamental issues specific to LARP requirements
- Focus on technology development

Goal: Accelerator-ready design – production start ~ 2012

*A Very Challenging Task*