LHe Tank Dye Penetrant Reports

Meyer Tool & Mfg., Inc.

4601 W. Southwest Hwy., Oak Lawn, Illinois 60453
708 / 425-9080
Fax 708 / 425-2612

DYE PENETRANT INSPECTION REPORT

FEED BOX "F"
LIQUID HELEUM VESSLE

Job No.: 00918-0014 Inspected By: MIKE JEENINGA

Customer No.: ~~24C395~~ (1) Customer Name: L.B.N.L. Date: 3/28/05

Dwg No.: ~~25C395~~ SHT 5 of 11 Item No.: 25I119 / 25M802

Procedure Used: [X] MTM-MP-1050-2 [ ] Other

Acceptance Used: [X] MTM-MP-1050-2 [ ] Other

	Penetrant	Developer	Remover	Cleaner
	SHERWIN			
Type:	DP-51	D-100	DR-60	DR-60
Batch:	87647	F330	0844	0844

Dwell Time: 10 MIN Developer Time: 7 MIN

Additional Comments:

Description (1)	Results (2)	(3)
25I119/25M802 - ROOT PASS	NO DEFECTS FOUND	

Non Conformance Disposition:

Dispositioned By: Date:

Notes: (1) Provide Sketch if needed.
(2) Asterick (*) all non conformances.
(3) Consecutively number all non conformances.

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DYE PENETRANT INSPECTION REPORT

-F- LH VESSEL SIDE PLATES

Job No.: 00918-0014 Inspected By: J K Kearo

Customer No.: Customer Name: LBNL Date: 3-29-05

Dwg No.: 24C395 SHT 5 Item No.: 25I119 / 25M802

Procedure Used: [X] MTM-MP-1050-2 [ ] Other

Acceptance Used: [X] MTM-MP-1050-2 [ ] Other

	Penetrant	Developer	Remover	Cleaner
Type:	DP-51	D-100	DR-60	DR-60
Batch:	87647	F-330	08Y4	08Y4

Dwell Time: 10 MIN. Developer Time: 7 MIN.

Additional Comments:

Description (1)	Results (2)	(3)
25I119 COVER PASS	ACCEPTED	
25M802 COVER PASS	ACCEPTED	

Non Conformance Disposition:

Dispositioned By: Date:

Notes: (1) Provide Sketch if needed.
(2) Asterick (*) all non conformances.
(3) Consecutively number all non conformances.

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DYE PENETRANT INSPECTION REPORT

Job No.: 00918-0095 Inspected By: MIKE JEENINGA

Customer No.: _____ Customer Name: L.B.N.L Date: 4/11/05

Dwg No.: 24C395 Item No.: (39) 25I119

Procedure Used: [X] MTM-MP-1050-2 [ ] Other _____

Acceptance Used: [X] MTM-MP-1050-2 [ ] Other _____

	Penetrant	Developer	Remover	Cleaner
SHERWIN DUBL-CHEK Type:	DP-51	D-100	DR-60	DR-60
Batch:	87647	F330	0844	0844

Dwell Time: 10 MIN Developer Time: 7 MIN

Additional Comments: _____

Description (1)	Results (2)	(3)
ROOT PASS	NO DEFECTS FOUND	
COVER PASS	NO DEFECTS FOUND	

Non Conformance Disposition: _____

Dispositioned By: _____ Date: _____

Notes: (1) Provide Sketch if needed.
(2) Asterick (*) all non conformances.
(3) Consecutively number all non conformances.