AMI Leads Documentation

EXCELLENCE IN MAGNETICS AND CRYOGENICS

AMI HELIUM VAPOR COOLED CURRENT LEADS AND SUPERCONDUCTING BUS BARS

INSTALLATION, OPERATION AND MAINTENANCE INSTRUCTIONS

American Magnetics, Inc.

PO Box 2509, 112 Flint Road, Oak Ridge, TN 37831-2509, Tel: 865-482-1056, Fax: 865-482-5472

WARNING

DO NOT ATTEMPT TO OPERATE THIS EQUIPMENT UNTIL YOU HAVE READ AND UNDERSTOOD THE CONTENTS OF THIS MANUAL. FAILURE TO DO SO COULD RESULT IN FATAL ELECTRIC SHOCK.

AMI HELIUM VAPOR COOLED CURRENT LEADS

AND SUPERCONDUCTING BUS BARS

Installation, Operation and Maintenance Instructions

I. INTRODUCTION

The American Magnetics, Inc. (AMI) helium vapor cooled current leads and superconducting bus bars are designed to introduce high currents into liquid helium environments with a minimum of liquid helium loss. This is accomplished by using the heat capacity of the cold helium boil-off gas to cool the current leads.

II. SPECIFICATIONS

A. Table 1 lists the specifications and shows dimensional references for AMI standard vapor cooled current leads. Dimensional references in Table 1 are shown on Figure 1. Custom designed or special order current leads may have dimensions and specifications that vary from those listed.

B. A voltage drop of <0.1 volts per lead at the rated current is typical and should not be exceeded.

C. A pressure drop of approximately 2mm of mercury (0.03 psi) is developed through the leads at the rated current.

D. AMI superconducting bus bars (optional) are designed to connect the cold end of the current lead with the magnet terminals. The bus bars are a soldered laminate of Nb_3Sn/Cu and will remain superconducting as long as the bottom end of the bus bar is in contact with liquid helium.

III. INSTALLATION

A. Carefully remove the current leads from the shipping carton and ensure all packaging material is removed.

B. Position the current leads into the helium dewar and secure them in position either with the supplied fittings or by bolting through the micarta insulating flange.

> ***CAUTION:*** *Ensure that the bottom of the current lead tube (vapor inlet) is positioned above the maximum liquid helium level. Operation of the current leads with a liquid helium level above the vapor inlet will result in excessive helium loss and could damage the lead.*

TABLE 1
HELIUM VAPOR COOLED CURRENT LEAD SPECIFICATIONS

Model Number		L-50	L-75	L-100	L-150	L-200	L-250	L-500	L-1000	L-2000	L-3000	L-5000	L-10000
Amperes		50	75	100	150	200	250	500	1000	2000	3000	5000	10000
Approx. Helium Consumption, Liters/Hr., (pair of leads)		0.16	0.24	0.32	0.48	0.64	0.8	1.6	3.2	6.4	9.6	16.0	32.0
Type		A	A	A	A	A	A	A	B	B	B	B	B
DIMENSIONS IN INCHES	A	1/4	1/4	1/4	1/4	3/8	3/8	1/2	1/2	1/2	1/2	3/4	3/4
	B	1-1/2	1-1/2	1-1/2	1-1/2	2	2	3	3	3	3-3/4	4-1/2	7
	C	1	1	1	1	1-1/4	1-1/4	1-1/2	2	2-1/2	3	3	3-1/2
	D	--	--	--	--	--	--	--	1	1	1-1/2	1-1/2	2
	E	9/32	9/32	9/32	9/32	9/32	9/32	9/16	9/32	7/16	7/16	7/16	7/16
	F	3/8	3/8	3/8	3/8	1/2	1/2	3/4	3/4	3/4	1	1	1 & 3
	G	3/8	3/8	3/8	3/8	1/2	1/2	1/2	7/8	1-1/8	1-1/4	1-1/2	2-1/2
	H	1/4	1/4	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1	1	1-3/4
	I	--	--	--	--	--	--	--	2-1/4	2-1/2	2-5/8	3	3-3/4
	J	--	--	--	--	--	--	--	1-3/4	2	2-1/8	2-1/4	3-1/4
	K	1/4 NPT	1/4 NPT	1/4 NPT	1/4 NPT	3/8 NPT	3/8 NPT	1/2 NPT	1	1-1/4	1-3/8	1-5/8	--
	L	7/8	7/8	7/8	7/8	1	1	1-3/16	5/8	5/8	5/8	5/8	3/8
	M	9/16	9/16	9/16	9/16	9/16	9/16	3/4	3/8	3/8	3/8	3/8	--
	N	--	--	--	--	--	--	--	9/32	9/32	9/32	9/32	9/32
	O	1/4	1/4	1/4	1/4	3/8	3/8	1/2	3/4	1	1-1/8	1-3/8	2-1/8
	R	--	--	--	--	0.201	0.201	0.201	9/32	13/32	17/32	17/32	3/8
	S	1	1	1	1	1	1	1	1-1/2	1-1/2	1-1/2	1-1/2	4
	T	1/16	1/16	1/16	1/16	1/8	1/8	1/8	1/4	1/4	1/4	1/4	3/8
	U	--	--	--	--	1/4	1/4	1/4	1/2	1/2	1/2	1/2	1 & 2-1/2
	V	16-5/8	16-5/8	16-5/8	16-5/8	16-5/8	16-5/8	17-1/2	19-1/2	19-1/2	19-1/2	19-1/2	24
	W	Adjust.	Adjust.	Adjust.	Adjust.	Adjust.	Adjust.	Adjust.	1-1/2	2	2	2	4
	X	1/4	1/4	1/4	1/4	3/8	3/8	1/2	3/4	1	1-1/8	1-3/8	2-1/8
	Y	5/8	5/8	5/8	5/8	1/2	1/2	1/2	3/4	1	1	1	1

Note: Helium consumption is approximately 3.2×10^{-3} liters per hour per ampere for a pair of leads when operated at the rated current. Helium consumption at zero current is approximately 60% of rated current consumption. Consumption rates assume the use of AMI superconducting bus bars and fixed current leads. These specifications do not apply for breakaway current leads. Use of water-cooled cables, resistive bus bars, improperly sized bus bars, or high contact resistance joints may cause consumption rates to be higher than those listed above.

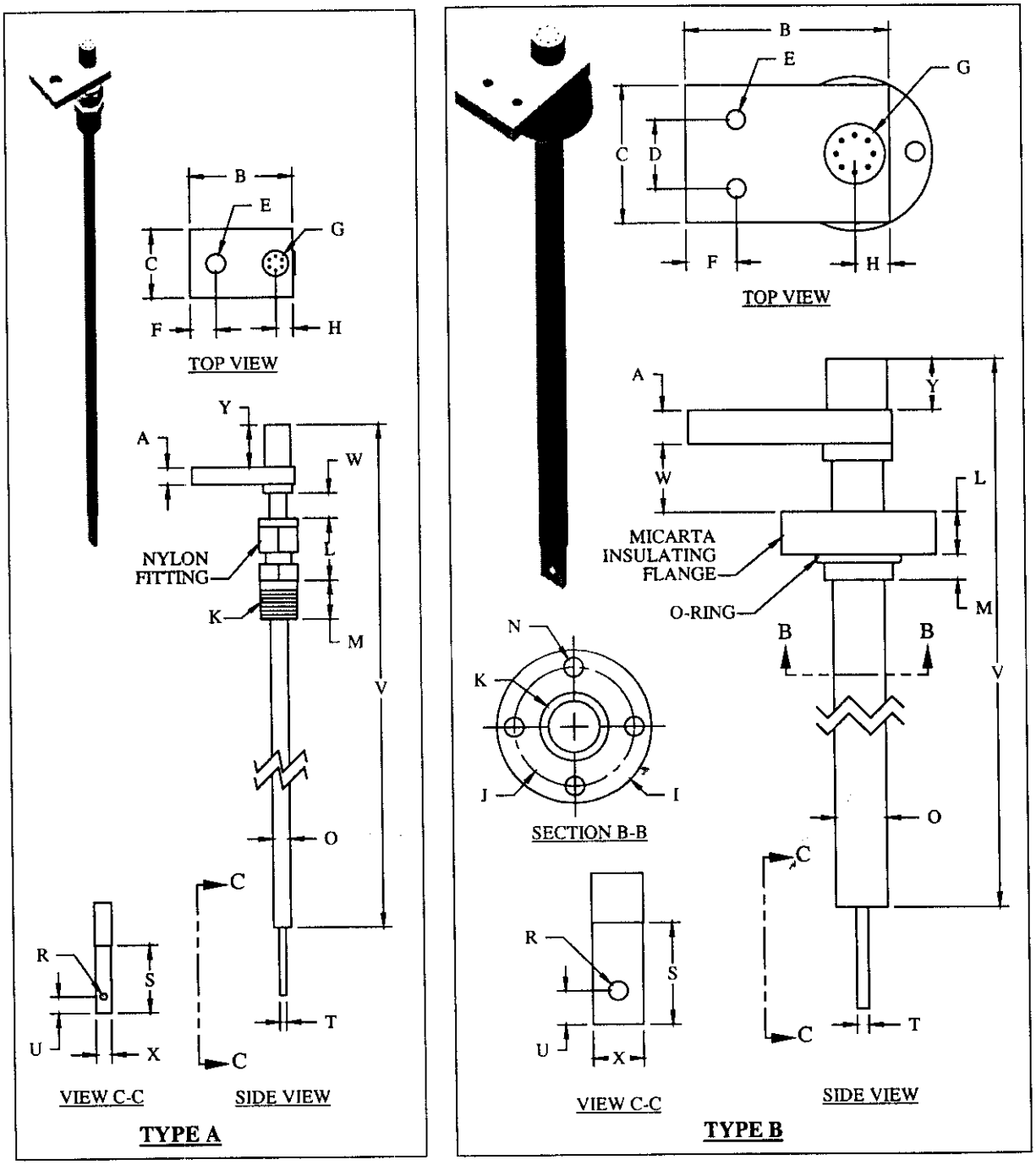


FIGURE 1
DIMENSIONAL REFERENCES FOR STANDARD HELIUM VAPOR COOLED CURRENT LEADS

C. Connect the bus bars to the bottom current lug by wrapping the jointed region with a small diameter tinned copper wire. The jointed region can now be soldered using ordinary eutectic lead-tin or other low melting point solder.

> ***CAUTION:*** *A heat sink should be provided between the bus bar connection and the vapor tube to keep the temperature below 400 °F. The vapor tube is constructed with a tin-silver solder that melts at 430 °F. Temperatures above 430 °F could result in damage to the current lead.*
>
> ***NOTE:*** *It is desirable to make as good an electrical connection as possible between the current lead connection flange and the load. A poor electrical connection may cause excessive helium loss.*

D. Electrical connections to the top current lug should be made by bolting or clamping cables with proper terminations.

>  ***WARNING:*** *Hazardous voltages may be present. Verify all power supplies are de-energized before making or breaking electrical connections.* ***NEVER*** *disconnect leads when any current is flowing through them. Attempting to do so could result in FATAL ELECTRIC SHOCK.*
>
>  ***WARNING:*** *Current leads should be connected and disconnected only by qualified personnel.*

E. During cooldown, helium gas should be vented through the vapor cooled current leads. A short length of rubber tubing attached to the top of the current lead (vapor outlet), pointed downwards will create a helium gas trap and minimizes the potential for allowing air into the system.

IV. OPERATION

The helium vapor cooled current leads are a passive system component. They are ready to carry the current to the load when properly installed. Upon initial operation and periodically thereafter the helium gas flow through the current leads should be checked and the flow balanced (i.e. equalized). Flow is adjusted by restricting, by any suitable means, the lead with higher gas flow. During normal operation, a small amount of ice or frost may develop around the top of the current lead.

The voltage across each lead (from the top of the lead to the appropriate magnet terminal) may be monitored to avoid operating with an overheated condition. A voltage drop of <0.1 volt per lead at the rated current is typical and should not be exceeded.

V. BREAKAWAY CURRENT LEADS

Break-away vapor cooled current leads (Figure 2) represent a popular configuration for long-term, persistent magnet operation. Break-away leads are supplied in two sections so that the upper section can be disconnected from the lower section during persistent magnet operation. Helium consumption is significantly reduced because the 300K to 4K thermal conduction path through the current leads is eliminated.

A. DISCONNECTING THE CURRENT LEADS:

WARNING: *All AMI current leads are designed to be connected and disconnected with* ***zero current flow. NEVER*** *connect or disconnect current leads whileany current is flowing through them. Attempting to do so could result in FATAL ELECTRIC SHOCK.*

WARNING: *Breakaway leads should be connected and disconnected only by qualified personnel.*

1. Ensure a zero current state exists and verify with an appropriate instrument.

2. Disconnect power supply cables from the warm terminals of the breakaway current leads.

3. Loosen the brass fitting on the upper section of the breakaway current lead. It may be necessary to warm the fitting with a heat gun to melt any ice or frost which may be present.

4. Lift up on the upper section of the breakaway current lead, while slightly rotating it back and forth. You should be able to feel the current lead disconnect from the lower section.

5. At this point the current lead can be lifted another few inches and the fitting can be re-tightened. (Alternatively, the current lead can be completely removed and replaced with NPT pipe plugs.)

6. Seal off the vapor exhaust from the current leads to prevent air from entering the cryostat. This could cause ice formation on the male connector and make reconnection of the current lead difficult or impossible.

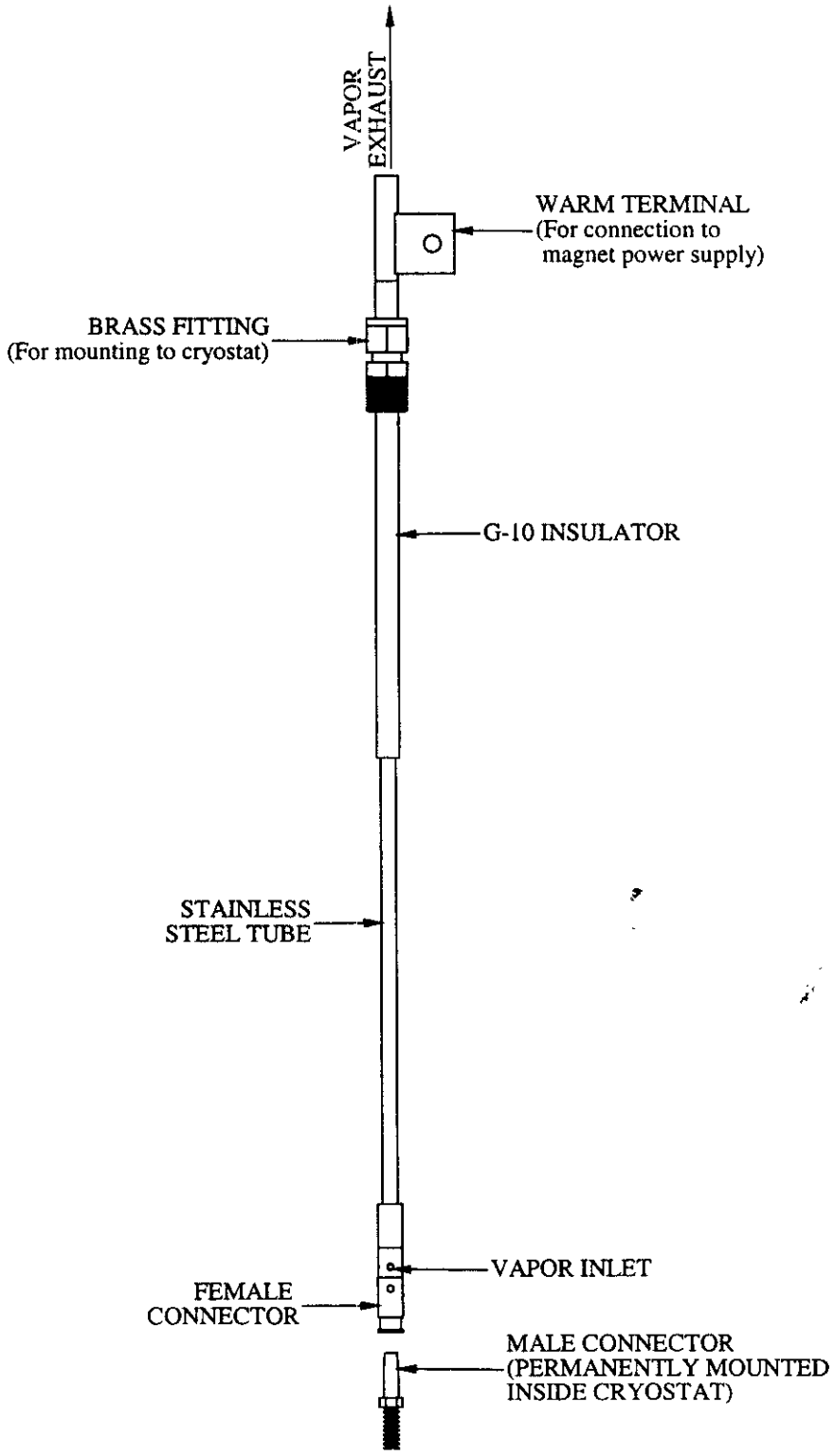


FIGURE 2
STANDARD BREAKAWAY CURRENT LEADS

B. RECONNECTING THE CURRENT LEADS

WARNING: *All AMI current leads are designed to be Connected and disconnected with* ***zero current flow****.* ***NEVER*** *disconnect these leads when any current is flowing in them. Attempting to do so could result in FATAL ELECTRIC SHOCK.*

WARNING: *Breakaway leads should be connected and disconnected only by qualified personnel.*

1. Unseal the vapor exhaust on the current leads to ensure proper cooling of the leads. This will also allow pre-cooling of the current leads.

   WARNING*: Attempting to reconnect warm breakaway leads to a superconducting magnet in persistent mode could heat the magnet and cause a quench.* ***Dangerously high voltages can be present during a magnet quench that can cause FATAL ELECTRIC SHOCK.***

2. Loosen the fitting on the upper section of the breakaway current lead.

3. Gently push down on the upper section of the breakaway current lead while slightly rotating it back and forth. You should be able to feel the current lead female connector engage the lower section male connector. (Do not use excessive force if the male connector cannot be engaged as ice may be present on the male connector. Ice can be removed by blowing room temperature helium gas through the top of the lead down into the cryostat where the male connector is located.)

4. Tighten the brass fitting on the upper section of the breakaway current lead.

5. Reconnect power supply cables to the warm terminals of the breakaway leads.

VI. MAINTENANCE

Generally the vapor cooled current leads are maintenance-free. Periodically check the current leads to ensure that helium gas vapor is flowing through the leads and they have not become plugged. The leads are sealed, passive units and repair, other than by factory authorized personnel, is not recommended.

VII. TROUBLESHOOTING

If you have any questions, please contact an Authorized AMI Technical Support Representative at (865) 482-1056, or by email: support@americanmagnetics.com

VIII. WARRANTY

All products manufactured by AMI are warranted to be free of defects in materials and workmanship and to perform as specified for a period of one year from date of shipment. In the event of failure occurring during normal use, AMI, at its option, will repair or replace all products or components that fail under warranty, and such repair or replacement shall constitute a fulfillment of all AMI liabilities with respect to its products. Since, however, AMI does not have control over the installation conditions or the use to which its products are put, no warranty can be made of fitness for a particular purpose, and AMI cannot be liable for special or consequential damages. All repairs are F.O.B. Oak Ridge, Tennessee, USA. If the repairs are covered under this warranty then standard shipping for return to the customer is paid for by AMI within the USA.

IX. PRODUCT LIABILITY DISCLAIMER

Due to the fact that AMI does not have control over the installation conditions or use of its products, no warranty can be made of fitness for a particular purpose. AMI cannot be liable for special or consequential damages that may occur for these reasons.

X. RETURN AUTHORIZATION

Items to be returned to AMI for repair (warranty or otherwise) require a Return Authorization number to ensure your order will receive the proper attention. Please call an AMI representative at (865) 482-1056 for a Return Authorization number prior to shipping any item back to AMI.

Current Lead Test Data Sheet

03-9557-3006 R1

Current Lead Serial Number 3W0731A Dwg and Rev Number 03-9557-2938 R2

Test #	Test Title		Date	Technician

1 Dimensional Check

Dimension A

Lead #1	5 45/64	8-7-03	Jack
Lead #2	5 23/32		
Lead #3	5 47/64		
Lead #4	5 47/64		
Lead #5	5 23/32		
Lead #6	5 23/32		
Lead #7	5 43/64		
Lead #8	5 11/16		
Lead #9	5 45/64		
Lead #10	5 45/64		

Dimension B

Lead #1	9 37/64	8-7-03	Jack
Lead #2	9 37/64		
Lead #3	9 37/64		
Lead #4	9 37/64		
Lead #5	9 19/32		
Lead #6	9 37/64		
Lead #7	9 35/64		
Lead #8	9 9/16		
Lead #9	9 37/64		
Lead #10	9 19/32		

Dimension C

Lead #1	39 3/16	8-7-03	Jack
Lead #2	39 3/16		
Lead #3	39 3/16		
Lead #4	39 3/16		
Lead #5	39 13/64		
Lead #6	39 13/64		
Lead #7	39 1/4		
Lead #8	39 7/32		
Lead #9	39 13/64		
Lead #10	39 3/16		

Test #	Test Title		Date	Technician

Dimension D

Lead #1	31 17/64	8-7-03	Jack
Lead #2	31 9/32		
Lead #3	31 1/4		
Lead #4	31 17/64		
Lead #5	31 17/64		
Lead #6	31 17/64		
Lead #7	31 5/16		
Lead #8	31 5/16		
Lead #9	31 5/16		
Lead #10	31 17/64		

Dimension E

Lead #1	6	8-7-03	Jack
Lead #2	6		
Lead #3	6		
Lead #4	6		
Lead #5	6		
Lead #6	6		
Lead #7	6		
Lead #8	6		
Lead #9	6		
Lead #10	6		

Dimension F	5 9/64	8-7-03	Jack

Dimension G

Lead #1	1/64	8-7-03	Jack
Lead #2	1/64		
Lead #3	1/64		
Lead #4	1/64		
Lead #5	0		
Lead #6	0		
Lead #7	1/64		
Lead #8	0		
Lead #9	1/64		
Lead #10	0		

Dimension H	.002	8-7-03	Jack

Test #	Test Title		Date	Technician

2 Pressure Test

Result (circle one) (Pass)/Fail — 8-5-03 — RF

Degradation of pressure? NONE

3 Leak Test

Result (circle one) (Pass)/Fail — 8-6-03 — RF

Leak rate achieved? 1×10^{-9}

4 Voltage Isolation Test in Air

Result (circle one) (Pass)/Fail — 8-6-2003 — D.F.L.

Isolation voltage achieved 2Kv / 4Kv

5 Voltage Isolation Test in Dewar

Result (circle one) (Pass)/Fail — 8/18/03 — GJL

Isolation voltage achieved 600 V

6 Full Current Test < 100 mV

Result (circle one) (Pass)/Fail — 8/19/03 — GJL

Max voltage across lead

Lead 1	73 mV
Lead 2	72 mV
Lead 3	73 mV
Lead 4	74 mV
Lead 5	71 mV
Lead 6	71 mV
Lead 7	71 mV
Lead 8	71 mV
Lead 9	70 mV
Lead 10	76 mV

Project Engineer

Test #	Test Title		Date	Technician

6A Optional Stopped Flow Test

Result (circle one) (Pass)/Fail/NR 3/18/03 GJR

Final voltage across lead

Lead 1 74 mV
Lead 2 71 mV
Lead 3 74 mV
Lead 4 73 mV
Lead 5 73 mV
Lead 6 74 mV
Lead 7 74 mV
Lead 8 73 mV
Lead 9 72 mV
Lead 10 73 mV

6B Optional Lead Heater Test

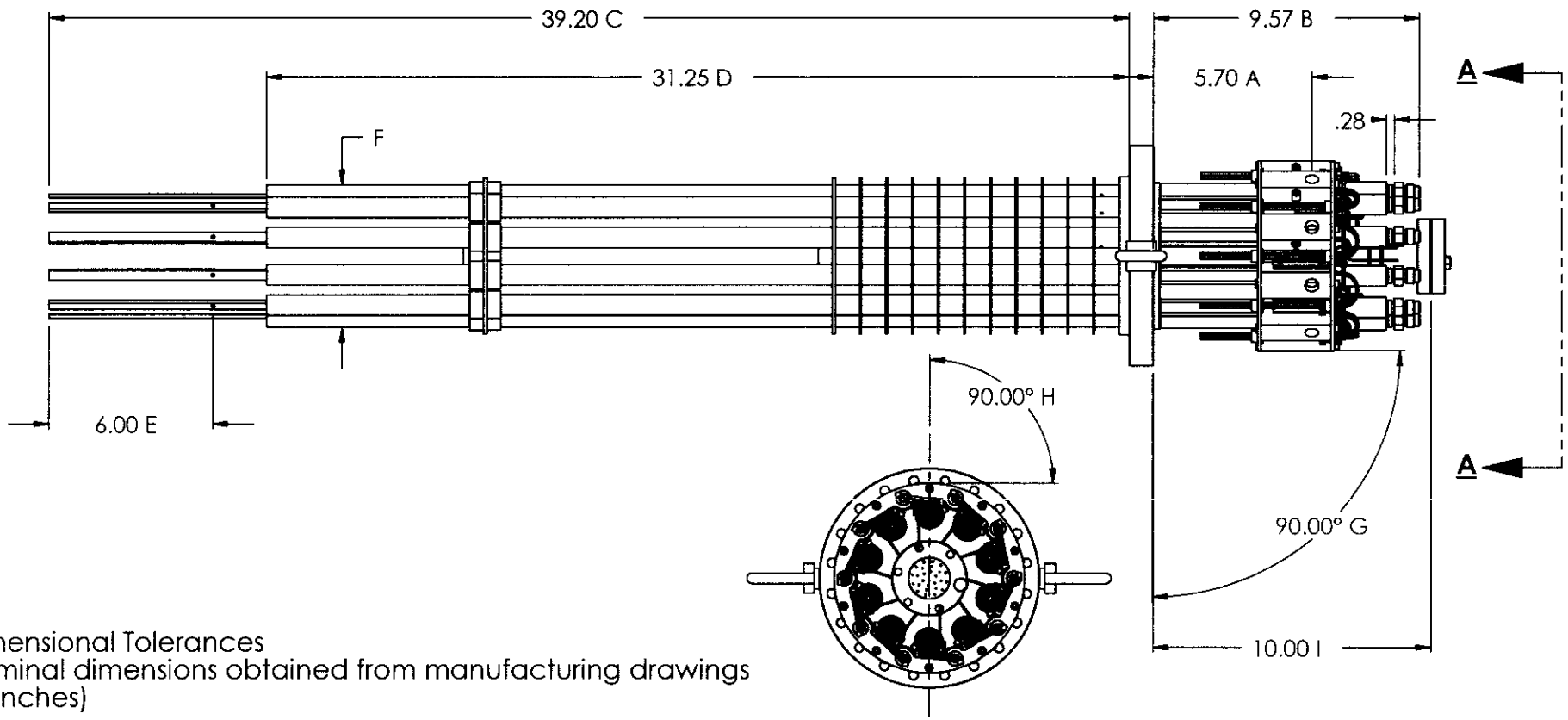
Heater voltage input 24 VAC 8/12/03 GJR

Condition of lead conductor

Lead 2 TEMP = 28°F

Lead 2 TEMP = 110°F AFTER 15 MINUTES

Project Engineer



VIEW A-A

Dimensional Tolerances
Nominal dimensions obtained from manufacturing drawings
(in inches)

A (Top of flange to power cable connection) - Nominal +/- .10"
B (Top of flange to cooling gas outlets) - Nominal +/- .10"
C (Bottom of flange to end of busbar) - Nominal +/- .10"
D (Bottom of flange to end of G-10 insulating tube - Nominal +/- .10"
E (Bottom of busbar to voltage tap hole) - Nominal +/- .10"
F (Lead envelope outer diameter) - < 5.15 for 120 Amp lead < 5.10 for 600 Amp lead
G (Datum to conductor face orientation) - Perpendicular +/- .03"
H (Datum to conductor face orientation) - Perpendicular +/- .03"
I (Top of flange to split line of feedthrough (not required by LBNL) - +.10"/- .20"

PROPRIETARY INFORMATION

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TOLERANCES UNLESS OTHERWISE SPECIFIED	**AMERICAN MAGNETICS INC.**
FRACTIONS ± 1/64 XX DECIMALS ± 0.01 XXX DECIMALS ± 0.005 ANGLES ± 0°-30' BREAK SHARP EDGES 1/64 MAX SURFACE FINISH = 63 RMS	DESCRIPTION **LBNL** 120 AMP VCCL DIMENSIONAL REQ'S
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DATE: 6/18/03 · DRAWN BY: GJL · REVIEWED BY: · APPROVED BY:
	SCALE 1:6 · SIZE A · DRAWING NO. 03-9551-3006 · SHEET 1 OF 1 · REV 1

Current Lead Test Data Sheet

Current Lead Serial Number 3W0731B

Dwg and Rev Number 03-9551-3005 R0
[redacted]
03-7481-2939 R2

Test #	Test Title		Date	Technician

1 Dimensional Check

Dimension A

Lead #1 4 57/64
Lead #2 4 57/64
Lead #3 4 57/64
Lead #4 4 7/8
Lead #5 4 7/8
Lead #6 4 57/64
Lead
Lead
Lead
Lead

8-7-03 Jack

Dimension B

Lead #1 9 43/64
Lead #2 9 21/32
Lead #3 9 21/32
Lead #4 9 41/64
Lead #5 9 21/32
Lead #6 9 21/32
Lead
Lead
Lead
Lead

8-7-03 Jack

Dimension C

Lead #1 39 11/64
Lead #2 39 11/64
Lead #3 39 11/64
Lead #4 39 11/64
Lead #5 39 9/64
Lead #6 39 3/16
Lead
Lead
Lead
Lead

8-7-03 Jack

Test #	Test Title		Date	Technician

Dimension D

Lead #1	30	19/64	8-7-03	Jack
Lead #2	30	5/16		
Lead #3	30	21/64		
Lead #4	30	21/64		
Lead #5	30	21/64		
Lead #6	30	21/64		
Lead				
Lead				
Lead				
Lead				

Dimension E

Lead #1	6		8-7-03	Jack
Lead #2	6			
Lead #3	6			
Lead #4	5	61/64		
Lead #5	6			
Lead #6	6			
Lead				
Lead				
Lead				
Lead				

Dimension F	5	5/64	8-7-03	Jack

Dimension G

Lead #1		1/64	8-7-03	Jack
Lead #2		1/64		
Lead #3		1/64		
Lead #4		1/64		
Lead #5		1/64		
Lead #6		0		
Lead				
Lead				
Lead				
Lead				

Dimension H	.011		8-7-03	Jack

Test #	Test Title		Date	Technician

2 Pressure Test

Result (circle one) (Pass)/Fail — 7-31-03 — RF

Degradation of pressure? NONE

3 Leak Test

Result (circle one) Pass/Fail — 8-1-03 — RF

Leak rate achieved? 3.8×10^{-9}

4 Voltage Isolation Test in Air

Result (circle one) (Pass)/Fail — 8-6-03 — SB

Isolation voltage achieved 2Kv / 4Kv

5 Voltage Isolation Test in Dewar

Result (circle one) (Pass)/Fail — 8-14-03 — GB

Isolation voltage achieved 600 V

6 Full Current Test < 100 mV

Result (circle one) (Pass)/Fail — 8/15/03 — GJ

Max voltage across lead

Lead 1 — 78 mV

Lead 2 — 77 mV

Lead 3 — 80 mV

Lead 4 — 80 mV

Lead 5 — 82 mV

Lead 6 — 81 mV

Lead

Lead

Lead

Lead

Project Engineer

Test #	Test Title		Date	Technician

6A Optional Stopped Flow Test

Result (circle one) Pass/Fail/NR 8/15/03 GJ2

Final voltage across lead

Lead 1 75 mV

Lead 2 75 mV

Lead 3 84 mV

Lead 4 86 mV

Lead 5 82 mV

Lead 6 84 mV

Lead B

Lead

Lead

Lead

6B Optional Lead Heater Test

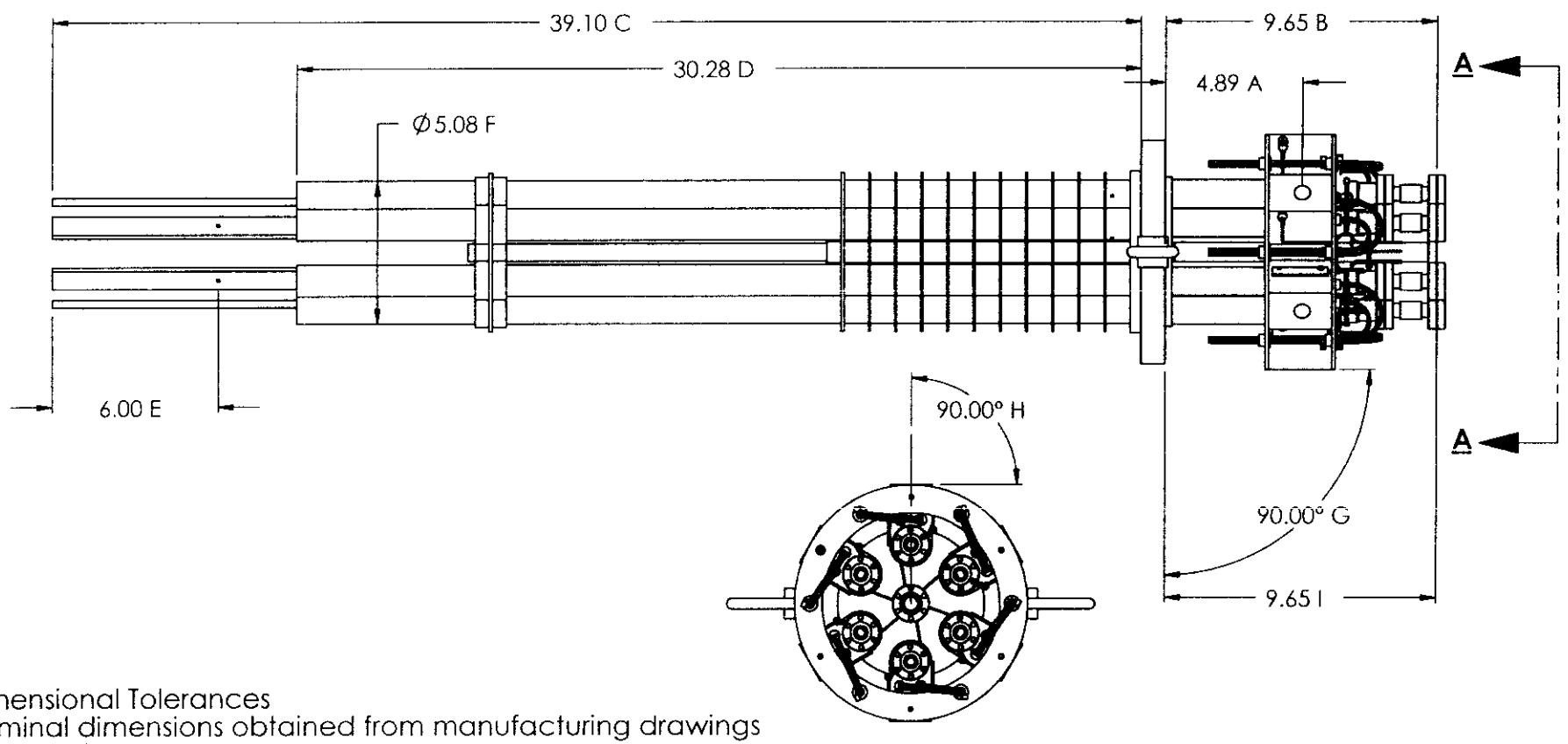
Heater voltage input 24 VAC 9/15/03 GJ2

Condition of lead conductor

Lead 2 TEMP 5°F

Lead 2 TEMP 100°F IN 20 MINUTES

Project Engineer



VIEW A-A

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Nominal dimensions obtained from manufacturing drawings
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D (Bottom of flange to end of G-10 insulating tube - Nominal +/- .10"
E (Bottom of busbar to voltage tap hole) - Nominal +/- .10"
F (Lead envelope outer diameter) - < 5.15 for 120 Amp lead < 5.10 for 600 Amp lead
G (Datum to conductor face orientation) - Perpendicular +/- .03"
H (Datum to conductor face orientation) - Perpendicular +/- .03"
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	SCALE 1:6 · SIZE A · DRAWING NO. 03-9551-3005 · SHEET 1 OF 1 · REV 0

Current Lead Test Data Sheet

03-9551-3005-R0

Current Lead Serial Number 3W0731C Dwg and Rev Number 03-7481-2939-R2

Test #	Test Title		Date	Technician
1	Dimensional Check			

Dimension A

Lead #7	4 57/64	8-7-03	Jack
Lead #8	4 57/64		
Lead #9	4 29/32		
Lead #10	4 57/64		
Lead #11	4 57/64		
Lead #12	4 57/64		
Lead			
Lead			
Lead			
Lead			

Dimension B

Lead #7	9 21/32	8-7-03	Jack
Lead #8	9 21/32		
Lead #9	9 43/64		
Lead #10	9 21/32		
Lead #11	9 43/64		
Lead #12	9 21/32		
Lead			
Lead			
Lead			
Lead			

Dimension C

Lead #7	39 5/32	8-7-03	Jack
Lead #8	39 9/64		
Lead #9	39 3/16		
Lead #10	39 1/8		
Lead #11	39 9/64		
Lead #12	39 9/64		
Lead			
Lead			
Lead			
Lead			

Test #	Test Title		Date	Technician

Dimension D

Lead #7 30 5/16 — 8-7-03 — Jack
Lead #8 30 5/16
Lead #9 30 5/16
Lead #10 30 5/16
Lead #11 30 5/16
Lead #12 30 19/64
Lead
Lead
Lead
Lead

Dimension E

Lead #7 6 — 8-7-03 — Jack
Lead #8 6
Lead #9 6
Lead #10 6
Lead #11 6
Lead #12 6
Lead
Lead
Lead
Lead

Dimension F 5 5/64 — 8-7-03 — Jack

Dimension G

Lead #7 0 — 8-7-03 — Jack
Lead #8 1/64
Lead #9 0
Lead #10 0
Lead #11 0
Lead #12 0
Lead
Lead
Lead
Lead

Dimension H .003 — 8-7-03 — Jack

Test #	Test Title		Date	Technician

2 Pressure Test

Result (circle one) Pass/Fail — 8-1-03 — RF

Degradation of pressure? NONE

3 Leak Test

Result (circle one) Pass/Fail — 8-4-03 — RF

Leak rate achieved? 2.2×10^{-9}

4 Voltage Isolation Test in Air

Result (circle one) Pass/Fail — 8-6-03 — JB

Isolation voltage achieved 2Kv / 4Kv

5 Voltage Isolation Test in Dewar

Result (circle one) Pass/Fail — 8/22/03 — GJL

Isolation voltage achieved 600 V

6 Full Current Test < 100 mV

Result (circle one) Pass/Fail — 8/22/03 — GJL

Max voltage across lead

Lead	7	85 mV
Lead	8	90 mV
Lead	9	90 mV
Lead	10	84 mV
Lead	11	91 mV
Lead	12	86 mV
Lead		
Lead		
Lead		
Lead		

Project Engineer

Test #	Test Title		Date	Technician

6A Optional Stopped Flow Test

Result (circle one) Pass/Fail/NR 8/22/03 GJL

Final voltage across lead

Lead 7 85 [redacted] mV

Lead 8 92 mV

Lead 9 92 mV

Lead 10 87 mV

Lead 11 90 mV

Lead 12 85 mV

Lead

Lead

Lead

Lead

6B Optional Lead Heater Test

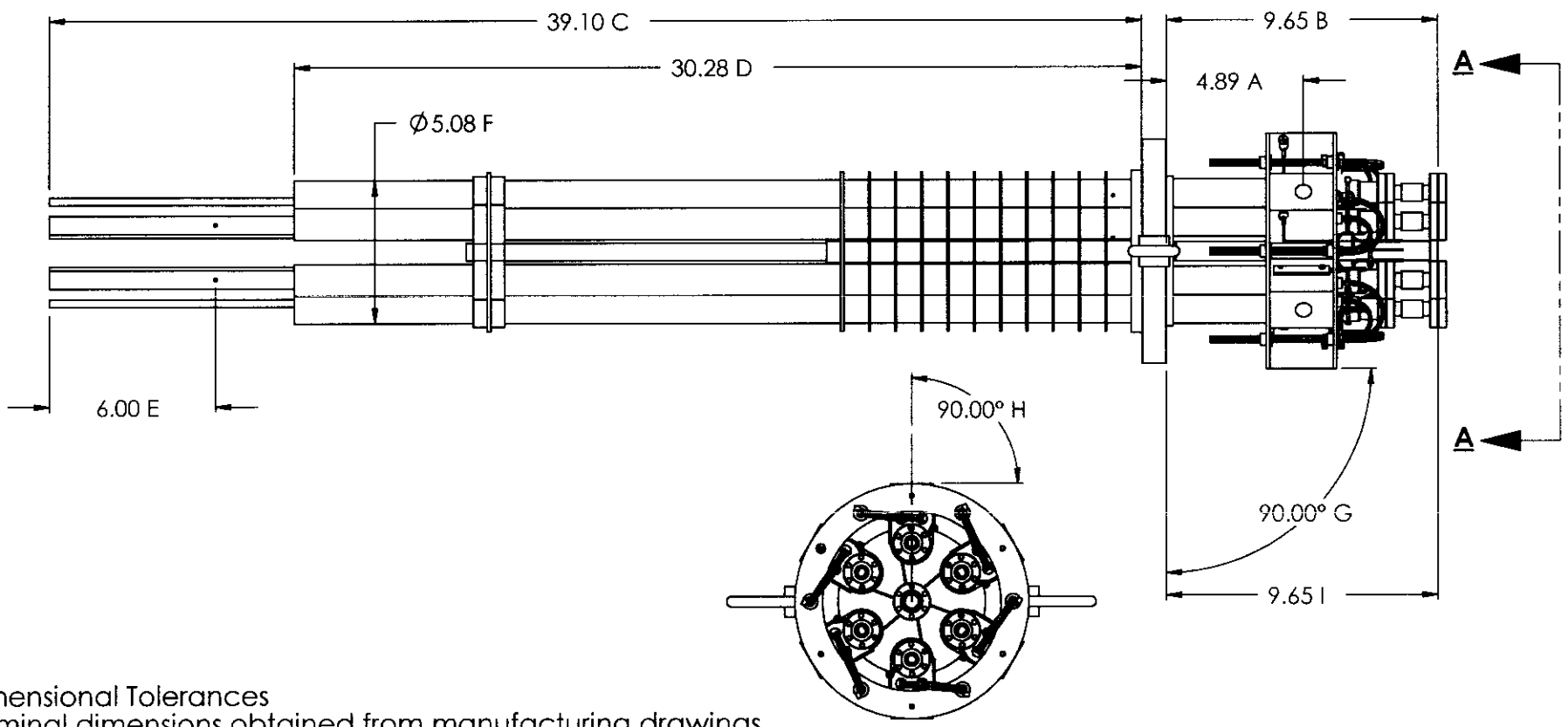
Heater voltage input 24 VAC 3/21/03 GJL

Condition of lead conductor 8/22/03 GJL

Lead 10 TEMP = -14°F

Lead 10 TEMP = 110°F IN 23 MINUTES

Project Engineer



VIEW A-A

Dimensional Tolerances
Nominal dimensions obtained from manufacturing drawings
(in inches)

A (Top of flange to power cable connection) - Nominal +/- .10"
B (Top of flange to cooling gas outlets) - Nominal +/- .10"
C (Bottom of flange to end of busbar) - Nominal +/- .10"
D (Bottom of flange to end of G-10 insulating tube - Nominal +/- .10"
E (Bottom of busbar to voltage tap hole) - Nominal +/- .10"
F (Lead envelope outer diameter) - < 5.15 for 120 Amp lead < 5.10 for 600 Amp lead
G (Datum to conductor face orientation) - Perpendicular +/- .03"
H (Datum to conductor face orientation) - Perpendicular +/- .03"
I (Top of flange to split line of feedthrough (not required by LBNL) - +.10"/- .20"

PROPRIETARY INFORMATION

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TOLERANCES UNLESS OTHERWISE SPECIFIED	**AMERICAN MAGNETICS INC.**
FRACTIONS ± 1/64 XX DECIMALS ± 0.01 XXX DECIMALS ± 0.005 ANGLES ± 0°-30' BREAK SHARP EDGES 1/64 MAX SURFACE FINISH = 63 RMS	DESCRIPTION **LBNL** 600 AMP VCCL DIMENSIONAL REQ'S
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DATE: 6/18/03 · DRAWN BY: GJL · REVIEWED BY: · APPROVED BY:
SCALE 1:6 · SIZE A · DRAWING NO. 03-9551-3005 · SHEET 1 OF 1 · REV 0	

Current Lead Test Data Sheet

03 - 9551 - 3005 120

Current Lead Serial Number 3W0731 D Dwg and Rev Number 03 - 7481 - 2940 122

Test #	Test Title		Date	Technician

1 Dimensional Check

Dimension A

Lead #13 4 57/64 — 8-7-03 Jack
Lead #14 4 29/32
Lead
Lead
Lead
Lead
Lead
Lead
Lead
Lead

Dimension B

Lead #13 9 21/32 — 8-7-03 Jack
Lead #14 9 21/32
Lead
Lead
Lead
Lead
Lead
Lead
Lead
Lead

Dimension C

Lead #13 39 9/64 — 8-7-03 Jack
Lead #14 39 9/64
Lead
Lead
Lead
Lead
Lead
Lead
Lead
Lead

Test #	Test Title		Date	Technician

Dimension D

Lead #13 30 9/32 — 8-7-03 — Jack
Lead #14 30 9/32
Lead
Lead
Lead
Lead
Lead
Lead
Lead
Lead

Dimension E

Lead #13 6 — 8-7-03 — Jack
Lead #14 6
Lead
Lead
Lead
Lead
Lead
Lead
Lead
Lead

Dimension F — 8-7-03 — Jack

Dimension G

Lead #13 1/64 — 8-7-03 — Jack
Lead #14 0
Lead
Lead
Lead
Lead
Lead
Lead
Lead
Lead

Dimension H 002 — 8-7-03 — Jack

Test #	Test Title		Date	Technician

2 Pressure Test

Result (circle one) (Pass/Fail) 8-4-03 RF

Degradation of pressure? NONE

3 Leak Test

Result (circle one) (Pass/Fail) 8-5-03 RF

Leak rate achieved? 2.6×10^{-9}

4 Voltage Isolation Test in Air

Result (circle one) (Pass/Fail)

Isolation voltage achieved

5 Voltage Isolation Test in Dewar

Result (circle one) (Pass/Fail) 8-12-03 GB.

Isolation voltage achieved 600 V

6 Full Current Test < 100 mV

Result (circle one) (Pass/Fail) 8/26/03 GJ2

~~8-12-03~~ ~~GB.~~

Max voltage across lead

Lead 13 ~~[illegible] V~~ 74 mV

Lead 14 68 mV

Lead

Lead

Lead

Lead

Lead

Lead

Lead

Lead

Project Engineer

Test #	Test Title		Date	Technician

6A Optional Stopped Flow Test

Result (circle one) **Pass/Fail/NR** 8/26/03 GJL

Final voltage across lead

Lead 13 75 mV

Lead 14 68 mV

Lead

Lead

Lead

Lead

Lead

Lead

Lead

Lead

6B Optional Lead Heater Test

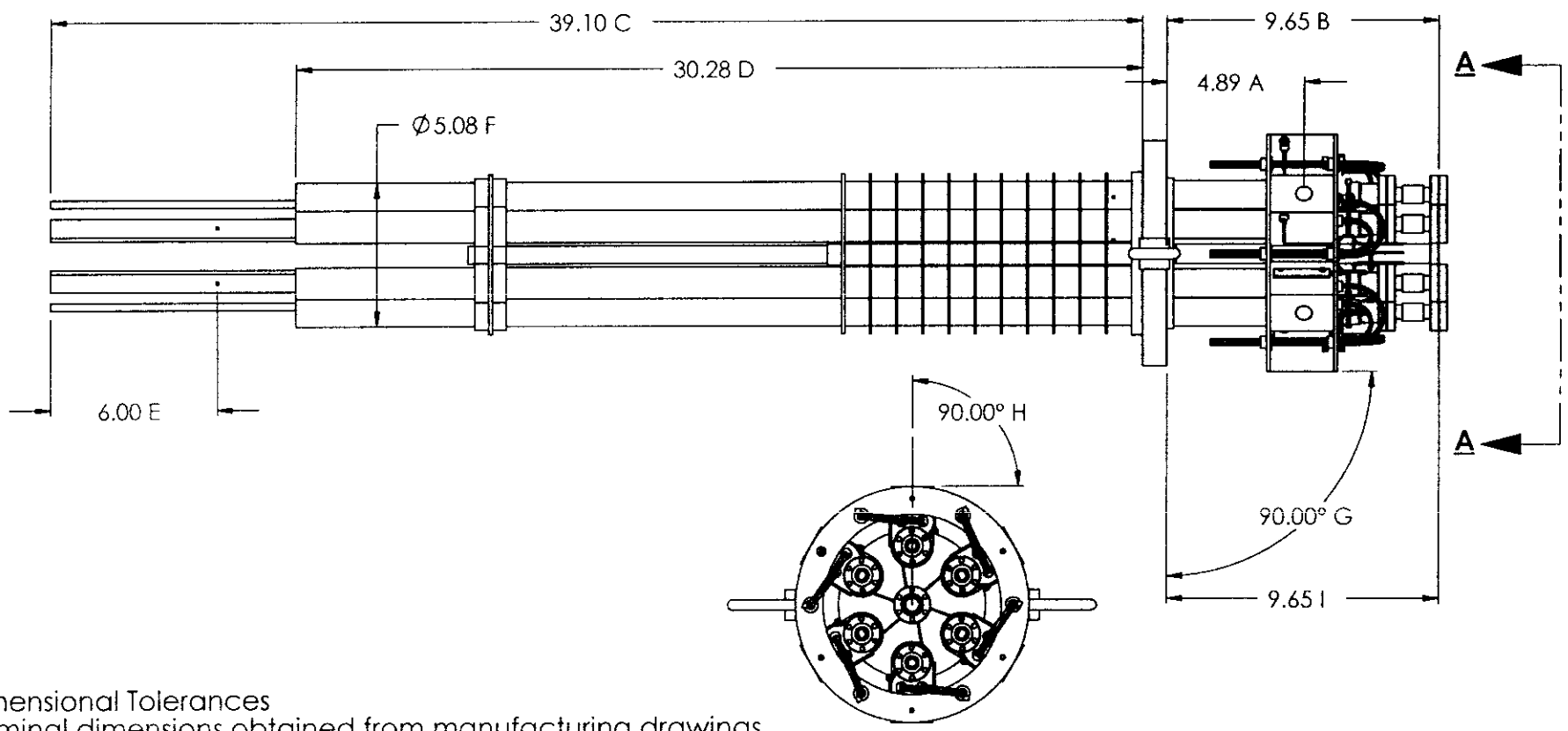
Heater voltage input 24 VAC 8/26/03 GJL

Condition of lead conductor

Lead 13 TEMP = -15°F

Lead 13 TEMP = 115°F IN 26 MINUTES

Project Engineer



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SCALE 1:6	SIZE A | DRAWING NO. 03-9551-3005 | SHEET 1 OF 1 | REV 0