LHe Tank Dye Penetrant Reports

BOX "H"
LHe VESSLE
COVERS

Meyer Tool & Mfg., Inc.

4601 W. Southwest Hwy., Oak Lawn, Illinois 60453
708 / 425-9080
Fax 708 / 425-2612

DYE PENETRANT INSPECTION REPORT

Job No.: 00918.0029 Inspected By: MIKE JEENING ① / ② JOHN Molande

Customer No.: Customer Name: L.B.N.L. Date: 8/22/05

Dwg No.: 24C362 Item No.: 32, 33
25I119 / 25M302

Procedure Used: [X] MTM-MP-1050-2 [ ] Other Acceptance Used: [X] MTM-MP-1050-2 [ ] Other

SHERWIN DUBL-CHEK

	Penetrant	Developer	Remover	Cleaner
Type:	DP-51	D-100	DR 60	DR 60
Batch:	87647	F330	0844	0844

Dwell Time: 15 MIN Developer Time: 10 MIN

Additional Comments:

	Description (1)	Results (2)	(3)
①	ROOT PASSES	NO DEFECTS FOUND	
②	Two Cover Passes	NO DEFECTS FOUND	

Non Conformance Disposition:

Dispositioned By: Date:

Notes: (1) Provide Sketch if needed.
(2) Asterick (*) all non conformances.
(3) Consecutively number all non conformances.

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DYE PENETRANT INSPECTION REPORT

Job No.: 00918 Inspected By: G. Thidens - COVER PASS M. Jeeninga - ROOT PASS

Customer No.: _____ Customer Name: L.B.N.L. Date: 9/27/05

Dwg No.: 24C362 Item No. 33 (25M802)

Procedure Used: [X] MTM-MP-1050-2 [ ] Other_____ Acceptance Used: [X] MTM-MP-1050-2 [ ] Other_____

	Penetrant	Developer	Remover	Cleaner
Type:	DP-51	D-100	DR-60	DR-60
Batch:	87647	F330	0844	0844

Dwell Time: 10 MIN Developer Time: 7 MIN

Additional Comments: _____

Description (1)	Results (2)	(3)
ROOT PASS	NO DEFECTS FOUND	
Cover Pass	No Defects found	

Non Conformance Disposition: _____

Dispositioned By: _____ Date: _____

Notes: (1) Provide Sketch if needed.
(2) Asterick (*) all non conformances.
(3) Consecutively number all non conformances.